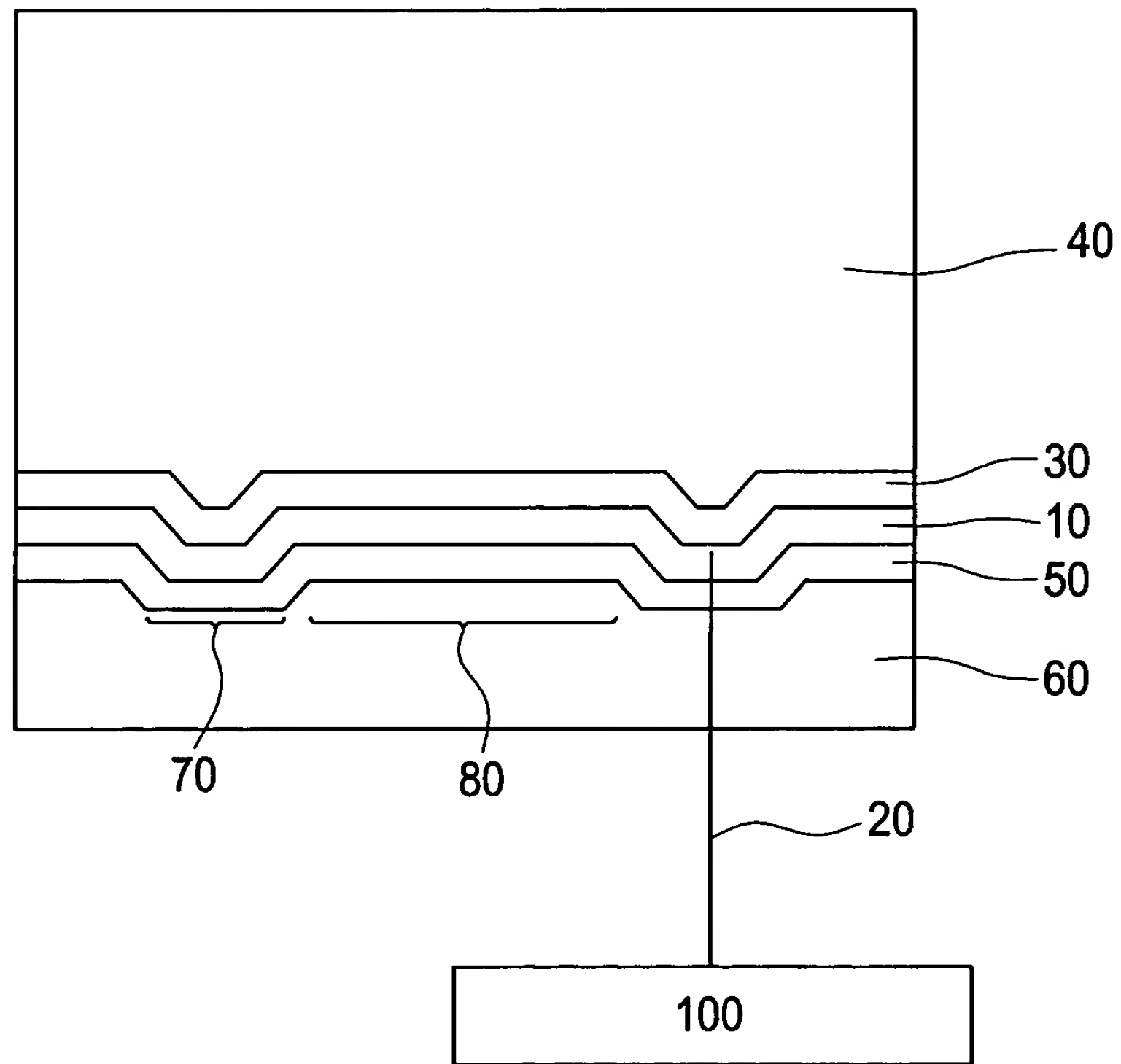


FIG. 1



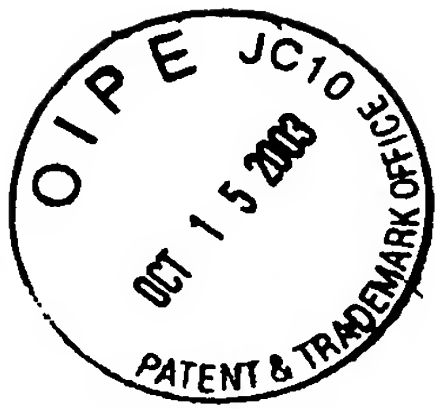
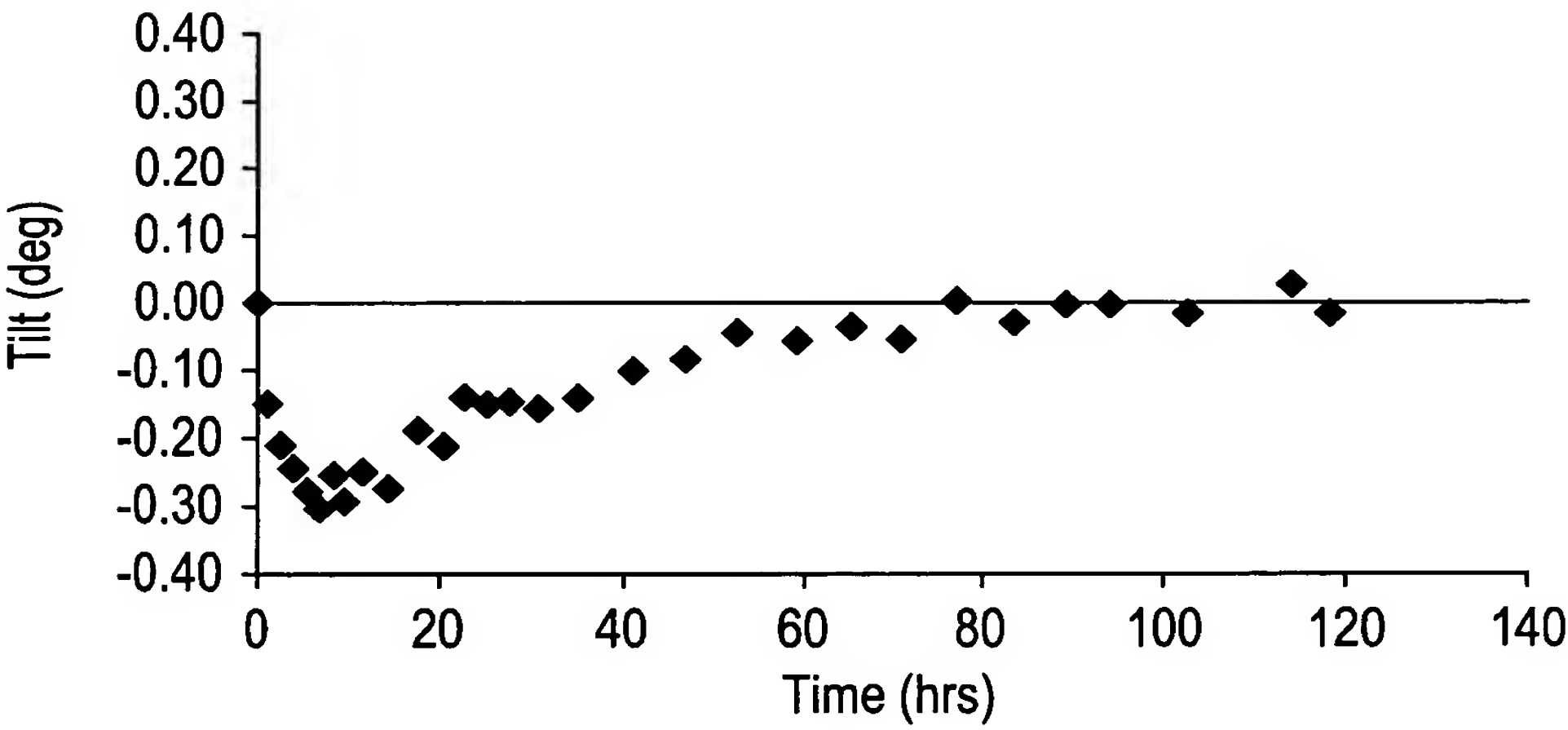


FIG. 2

Radial Tilt @ 55mm: Humidity shock test
OQ1050 Substrate + BPA-PC film



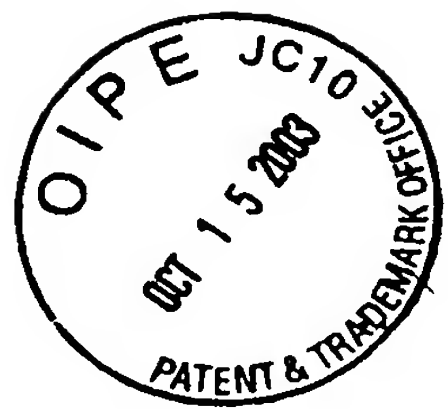
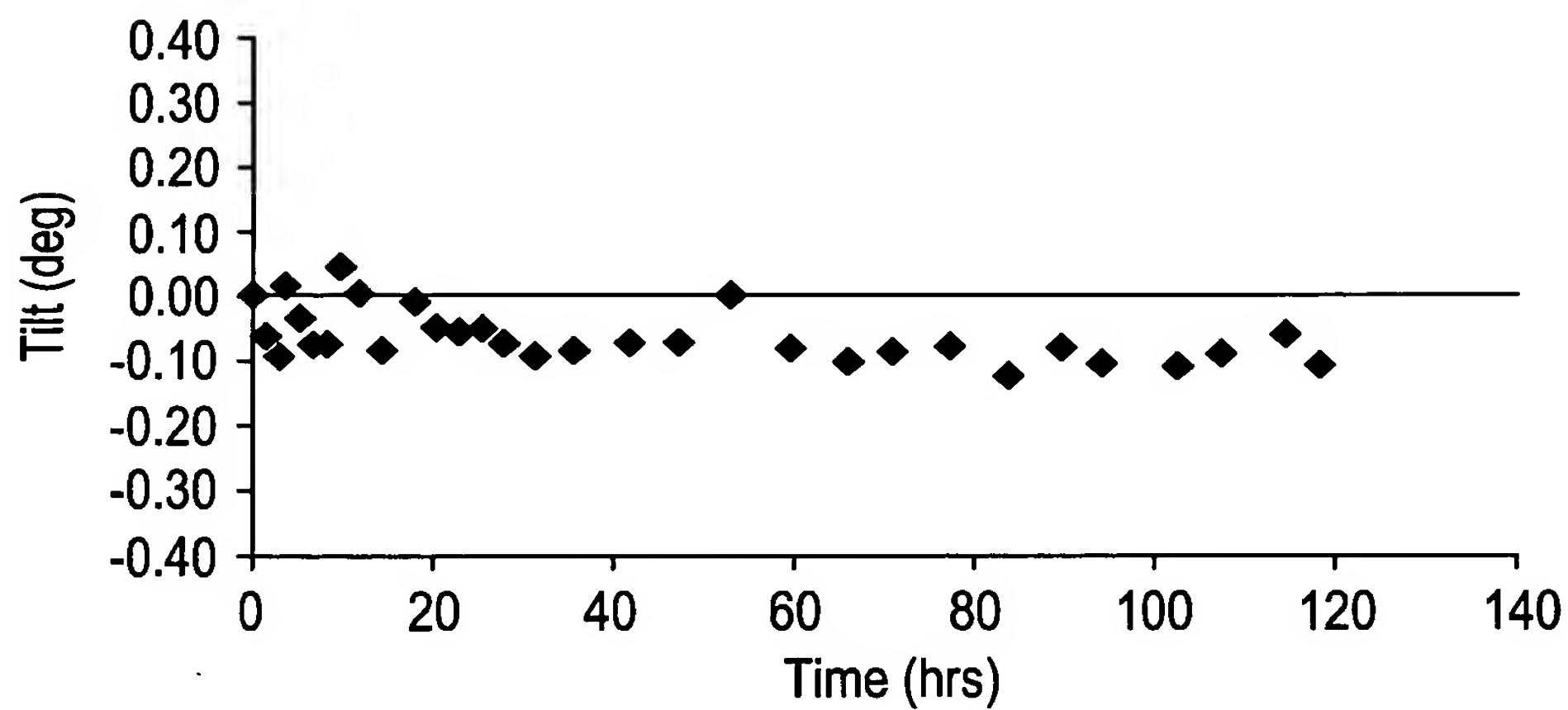


FIG. 3

Radial Tilt @ 55mm: Humidity shock test
Poly(phenylene ether)/polystyrene (50:50) substrate + BHPM-
PC film



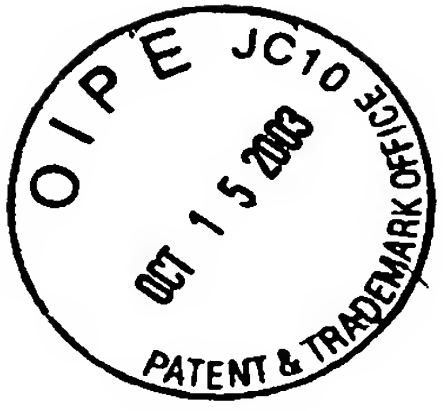
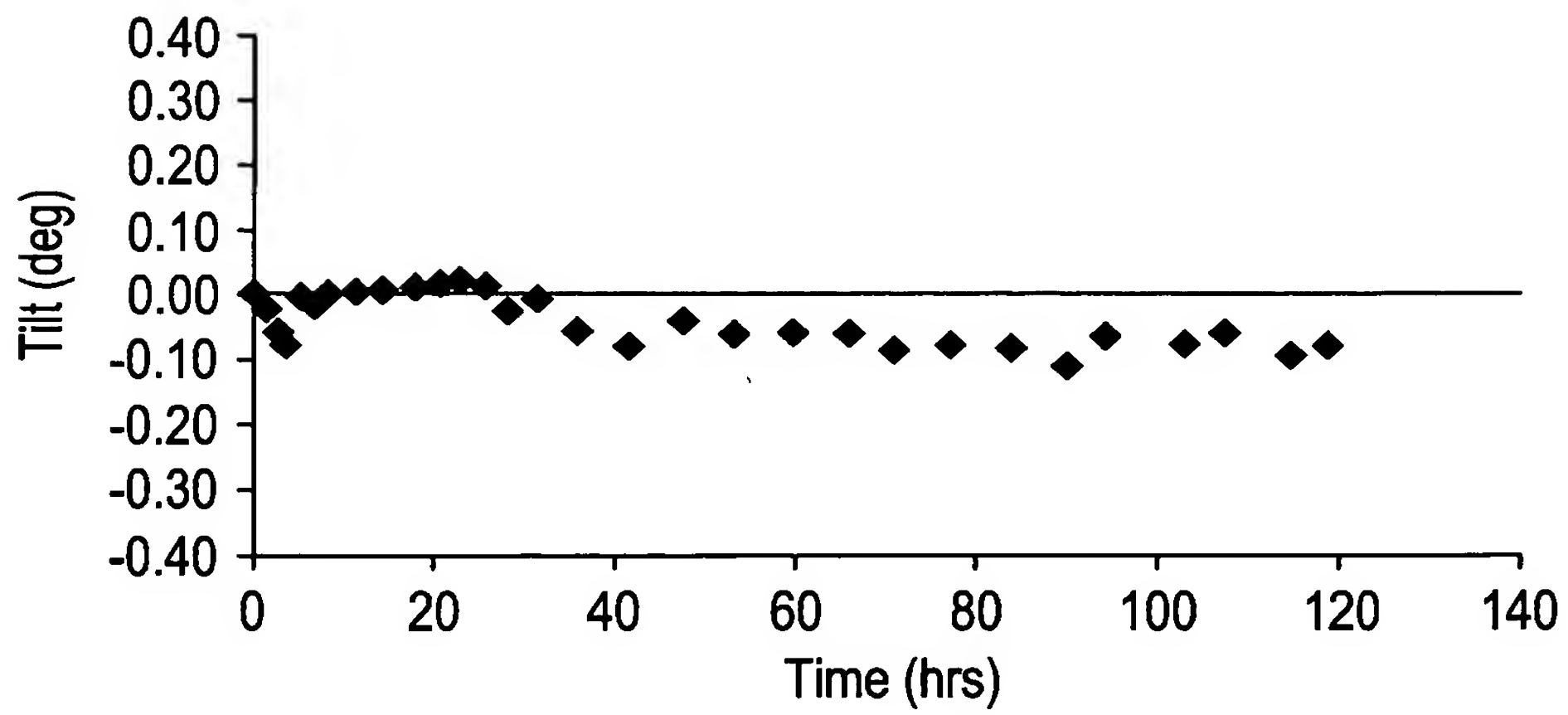


FIG. 4

Radial Tilt @ 55mm: Humidity shock test
Poly(phenylene ether)/polystyrene (50:50) substrate +
BPA-PC film



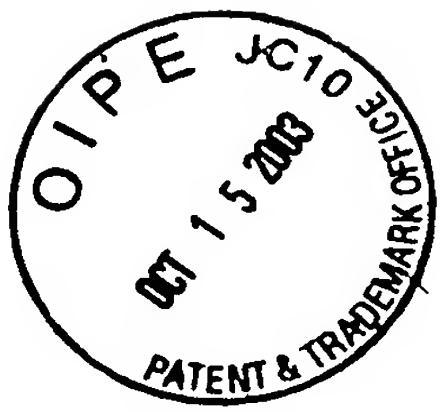
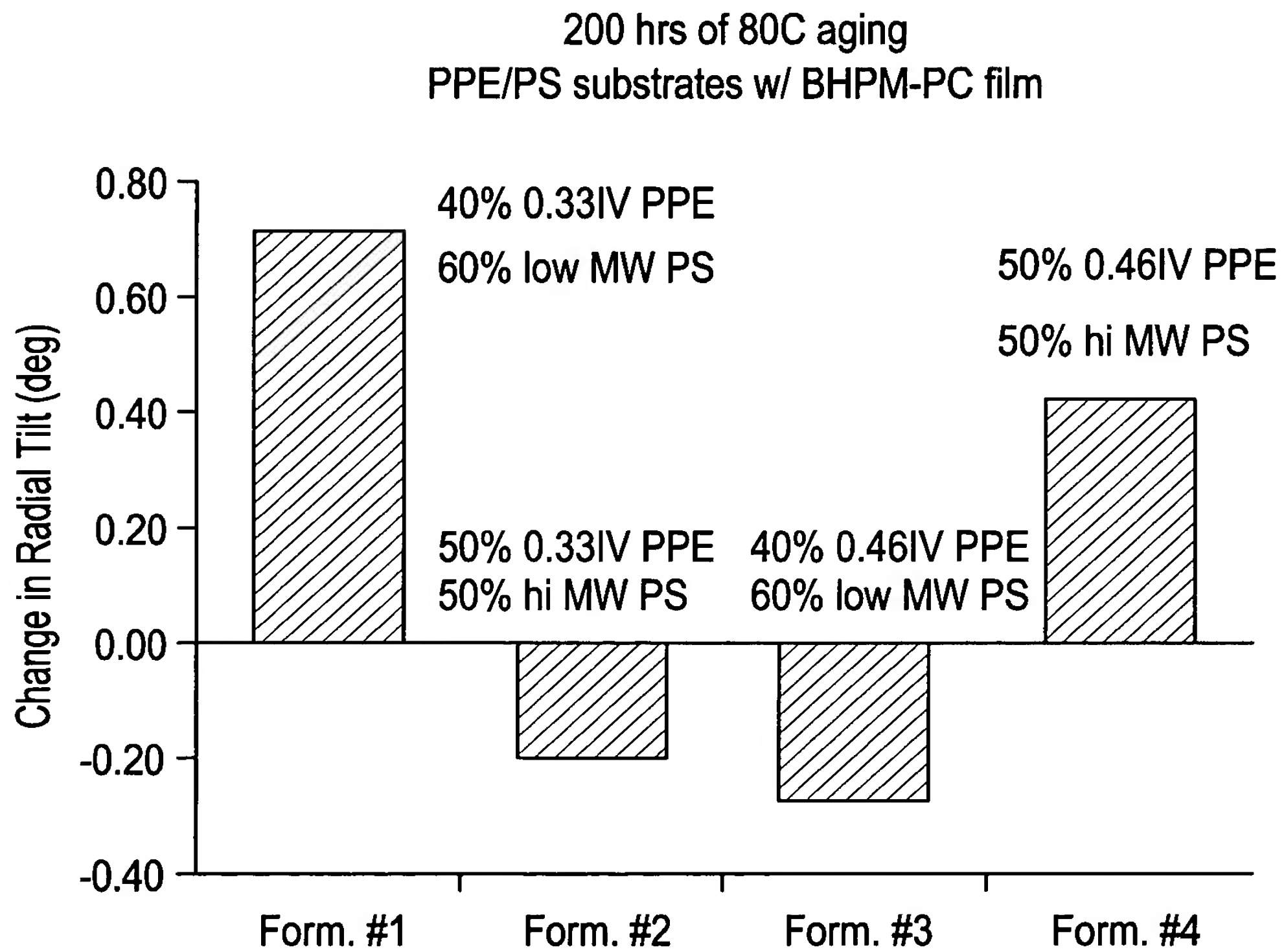
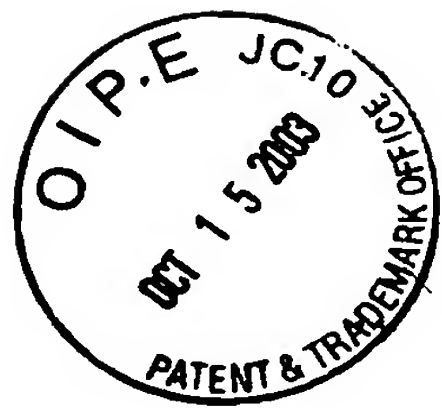


FIG. 5

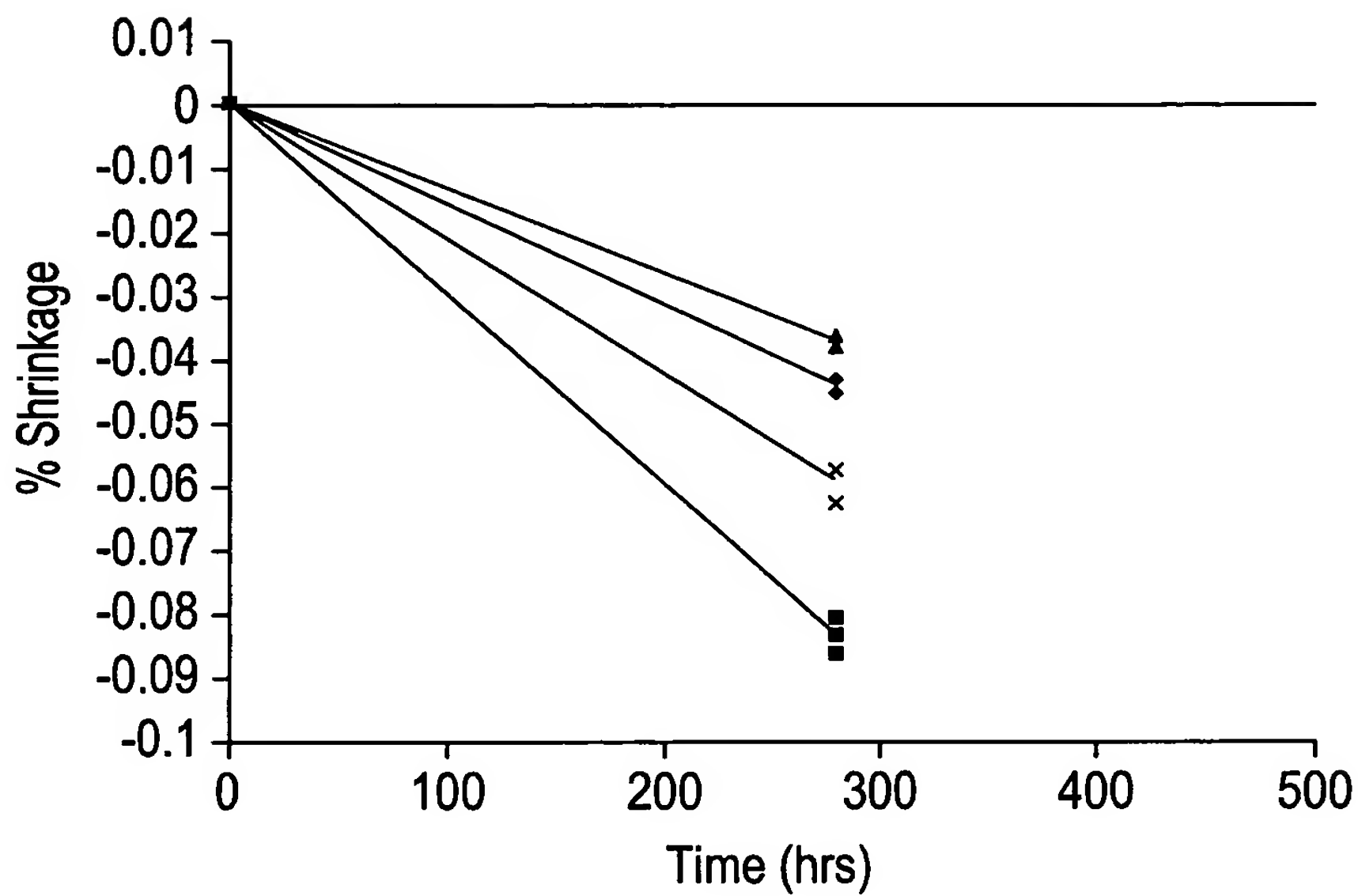




6/6

FIG. 6

Disk shrinkage as f(Molding)



- ◆ BPA control disk
- PPE/xPS disk: 330C melt, 100C mold, 30 clamp ton
- ▲ PPE/xPS disk: 330C melt, 120C mold, 15 clamp ton
- × PPE/xPS disk: 345C melt, 110 mold, 22.5 clamp ton